

Work Order ID 52621

October 5, 2009 8:15:51 AM

TODAY



Item ID: D3163-1

Accept



Setup Start



Revision ID: D

Stop



Item Name: Plate

Start Date: 10/05/09 Start Qty: 6.00



Cust Item ID:

Required Date: 10/06/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3163

Rev D

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3163

Dwg Rev: D

Prog Rev: D

2-Deburr if necessary

★ SEE W/O CHG

B 9-10-5

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

B 9-10-5

120

0.00



QC

QC8- Inspect parts - second check

Memo


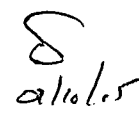
0.00

Quality Control

27802/10/06

49

4

W/O: 52621		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
09.10.05	100	DIMENSION 12.81 IS NOW 13.69. SEE DWG MARKUP USE DXF D3163-10-091005.dxf. REQ'D TO FIT SPACEDOR				 09.10.05 per QSI 042	 01/10/05

Part No: D3163-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 52621

October 5, 2009 8:15:51 AM



Page 2

Item ID: D3163-1

Revision ID: D

Item Name: Plate

Start Date: 10/05/09 Start Qty: 6.00

Required Date: 10/06/09 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

Debur

0.00

0.00

M.D

09/10/05



140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00

WMO

09/10/06

26

150



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

BR 09-10-6



Work Order ID 52621

October 5, 2009 8:15:52 AM



Page 3

Item ID: D3163-1

Revision ID: D

Item Name: Plate

Start Date: 10/05/09 Start Qty: 6.00

Required Date: 10/06/09 Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



Packaging

Packaging

Identify as per dwg & Stock Location: ~~6A~~

0.00

Memo

0.00

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

~~09/07/09~~ / 09/14/09
C

09/10/09

09-10-09

Picklist Print

October 5, 2009 8:15:50 AM

Page 1

Work Order ID: 52621

Parent Item: D3163-1RevD

Parent Item Name: Plate

Comments:

Start Date: 10/05/09

Required Date: 10/06/09

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.032		Purchased	No			100	sf	80.4179	12.0000			



2024-T3 .032 sheet



13 9-10-5

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

80.41793158

102942

1.5

105555

4.0684

106272

5.3

108595

1.2

109240

7.02

110778

23.9106316

111699

34.4189

18147

3

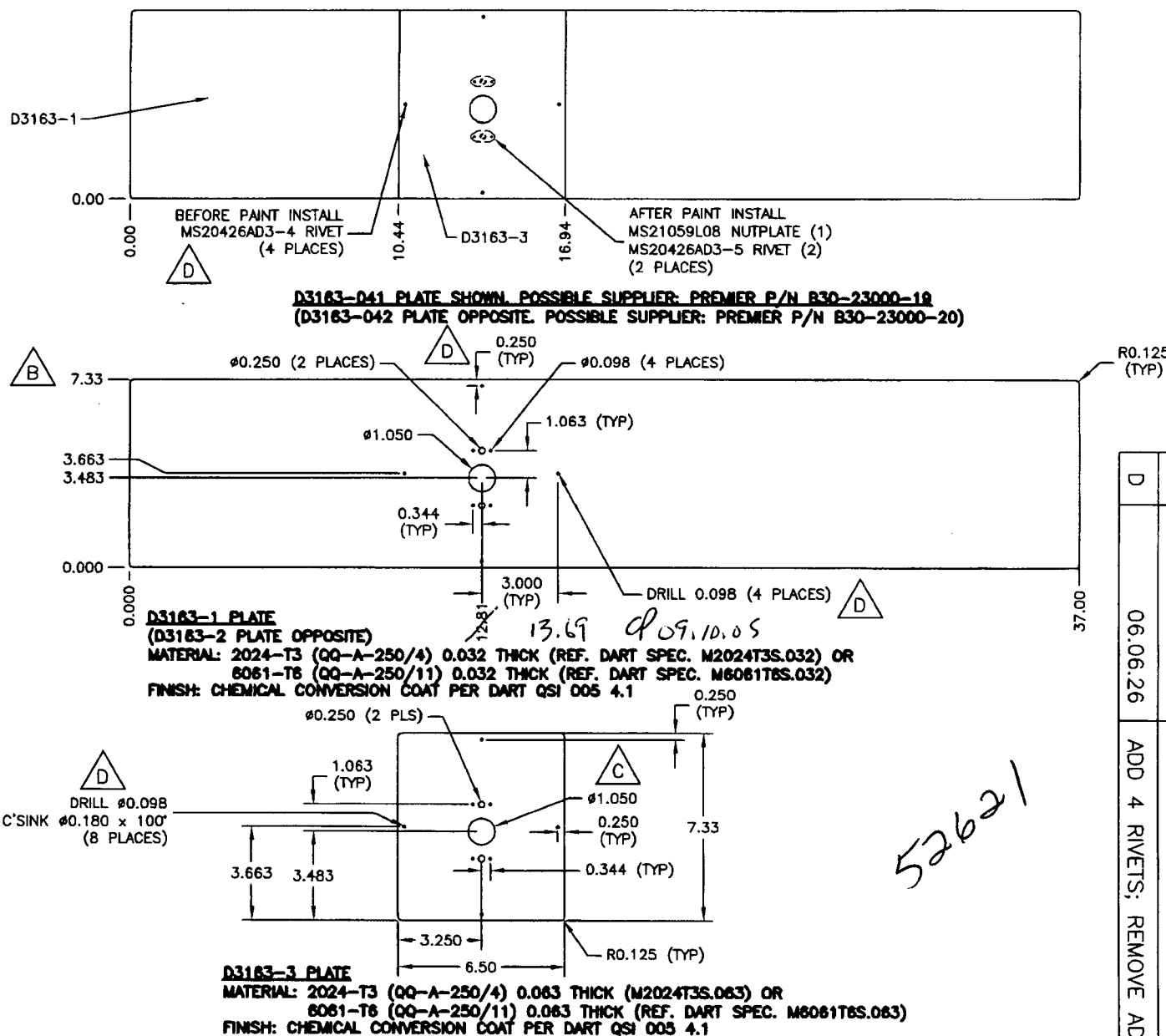
~~105555~~

111699

DART

RELEASED
06.06.26

DESIGN	RF	DRAWN BY	C.B.	DART AEROSPACE LTD
CHECKED	RF	APPROVED	RF	HAWKESBURY, ONTARIO, CANADA
DATE	06.06.26	TITLE	D3163	REV. D
		PLATE		SHEET 1 OF 1
A	02.04.26	NEW ISSUE		SCALE
B	04.10.06	7.33 WAS 7:20; REMOVE PERIMETER HOLES		1:6
C	05.11.22	Ø1.050 WAS Ø1.000		
D	06.06.26	ADD 4 RIVETS; REMOVE ADHESIVE		



52621